

## **Part # 31400**

Description: 2-1/2" off-road H-pipe for 1979-1993 Mustang V8

**OFF-ROAD RACE USE ONLY!!** This product is not intended for use on public roads.

**NOTE:** This product is designed to be used in conjunction with BBK long tube headers only.

Instructions:

### **DO NOT TIGHTEN ANY BOLTS OR CLAMPS UNTIL THE LAST STEP!!**

1) Remove the original H-pipe from the car, unbolting the system at the BBK long tube headers and at the flanges at the middle of the vehicle. Leave the existing rear extension pipes, mufflers and tail pipes in place unless you will be installing another replacement system.

NOTE: you will need to re-use the bolts and nuts from the headers, and also the original air tube clamp, to install this system. Hardware is included for bolting the rear of the system to your existing exhaust system.

2) The passenger side pipe has the air tube on it. The rear of both pipes is the end closest to the section that connects the two portions. Install the driver side of the H-pipe to the driver side header, and install the hanger bracket of the left side of the H-pipe in the O.E. mount.

3) Repeat step 2) for the passenger side pipe.

4) Connect the two pipes with the 2-1/2" clamp.

5) Bolt the H-pipe to the existing rear exhaust system using the 3/8" x 2-1/2" bolts, nuts, lock washers, and two fender washers per bolt hole on the flanges.

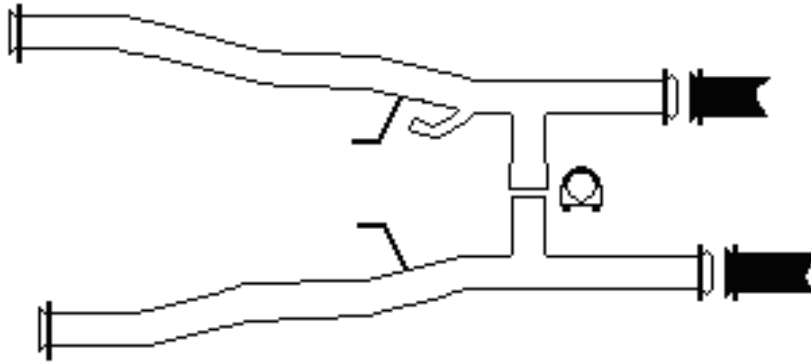
6) Attach the air tube from the vehicle to the air tube on the H-pipe re-using the original air tube clamp.

7) Tighten all clamps and bolts. Check for clearance, leaks and rattles.

### **KIT CONTENTS:**

- |                        |                                 |
|------------------------|---------------------------------|
| 1) 2-1/2" clamp        | 1) left section H-pipe 1021511  |
| 4) 3/8" x 2-1/2" bolts | 1) right section H-pipe 1021512 |
| 4) 3/8" nuts           |                                 |
| 4) 3/8" lock washers   |                                 |
| 8) fender washers      |                                 |





Limitation of liability--Disclaimers: The regulation of emissions production, noise levels and safety standards is undertaken by the federal government, each of the fifty state legislatures, and by many local municipalities, towns and counties.

The manufacturer makes no warranties of merchantability, of fitness for a particular purpose, or that its products are approved for general use, or that its products comply with laws, regulations or ordinances in the states where they may be sold to the ultimate purchaser, the consumer.

The entire risk as to the conformity of this product in any such state and as to repair, should the product prove to be defective or non-conforming, is on the retail purchaser, the buyer, the ultimate consumer of such product and it is not upon the seller, distributor, or manufacturer.

In this connection, retail purchaser, the buyer, the ultimate consumer assumes the burden of the entire cost of any and all necessary service, alterations, and or repair.

The foregoing statement limits the liability of the manufacturer.

# 31400

**BUILD SHEET FOR: MUSTANG H PIPE**

**PARTS: # 31400, 1021510**

- \_\_\_\_\_ 1) left section H-pipe 1021511
- \_\_\_\_\_ 1) right section H-pipe 1021512
- \_\_\_\_\_ 1) HARDWARE KIT

INSPECTED BY: \_\_\_\_\_

DATE: \_\_\_\_\_

INSPECTED BY: \_\_\_\_\_

DATE: \_\_\_\_\_

**BUILD SHEET FOR: MUSTANG H PIPE**

**PARTS: # 31400, 1021510**

- \_\_\_\_\_ 1) left section H-pipe 1021511
- \_\_\_\_\_ 1) right section H-pipe 1021512
- \_\_\_\_\_ 1) HARDWARE KIT

INSPECTED BY: \_\_\_\_\_

DATE: \_\_\_\_\_

INSPECTED BY: \_\_\_\_\_

DATE: \_\_\_\_\_

**BUILD SHEET FOR: MUSTANG H PIPE**

**PARTS: # 31400, 1021510**

- \_\_\_\_\_ 1) left section H-pipe 1021511
- \_\_\_\_\_ 1) right section H-pipe 1021512
- \_\_\_\_\_ 1) HARDWARE KIT

INSPECTED BY: \_\_\_\_\_

DATE: \_\_\_\_\_

INSPECTED BY: \_\_\_\_\_

DATE: \_\_\_\_\_